

# Smith's

## Product Data Sheet

PSB-PDS-060922

# Poly-SB

Gloss or Low Sheen

### ALIPHATIC 2-COMPONENT ACRYLIC MODIFIED SOLVENT-BASED POLYURETHANE SEALER

**DESCRIPTION:** Smith's Poly-SB is a 2-component, Solvent-based, Acrylic-Modified Polyurethane exterior decorative concrete sealer used as a protective or maintenance wear surface ideally suited for use over exterior stamped concrete, decorative concrete, pavers, concrete stains, etc. with superior adhesion, abrasion resistance, gloss retention, stain resistance versus typical low solids single component solvent-based acrylic sealers. Available in both Gloss & Low Sheen finishes.

Smith's Poly-SB looks & installs similar to solvent-based acrylic sealers to enhance color tones in stains (i.e. [Color Floor](#) or [Color Wall](#)) & withstands pH shift over acid stained decorative concrete. Yields an easy to clean, hard film finish which is fast curing, Ultra Violet light stable, stain & hot tire pick-up resistant with easy recoatability for future maintenance recoats.

Additionally, Smith's Poly-SB<sub>G</sub> Gloss may be used as the initial seal coat in heavy commercial exterior foot traffic environments, such as shopping centers, hotel sidewalks, university campuses, airport exterior pedestrian walkways, etc., prior to a higher performance U.V. Stable Polyurethane or Polyaspartic topcoat, such as, [Smith's Poly-WB](#) (Waterborne Polyurethane), [Smith's Polyaspartic](#) products (i.e. 1000, 2000, 5000) or [Smith's MCU-60](#) for even greater abrasion & chemical resistance.

#### RECOMMENDED APPLICATIONS:

- Commercial & Residential sealer for:
  - Stamped Concrete
  - Saltillo Tile (Unsealed, New only)
  - Stained Concrete (Water-based or Acid Stains)
  - Pavers

#### HIGHLIGHTS:

- Fast Curing yet 2 hour Pot-life
  - Recoat 90 minutes @ 75°F / 50% Ambient Humidity
  - 2 hour Pot-Life @ 75°F / 50% Ambient Humidity
- U.V. Stable
- Low Viscosity
- Stain Resistant
- More Durable than traditional solvent based Acrylic Sealers
- Easy to Clean & Maintain
- Wet Look – Enhances Colors
- Hot Tire Pickup Resistant
- Low VOC's – Meets Source Specific Standards Rule 1113 established by AQMD in California

#### STORAGE:

Indoors between 50°F (10°C) to 95°F (35°C)

#### SUBSTRATE SURFACE TEMPERATURE:

50°F (10°C) to 100°F (38°C) with 20% to 80% Ambient Humidity

#### SHELF LIFE:

24 Months (original, unopened containers); 30 days (once opened)

#### AVAILABLE KIT SIZES:

##### Gloss:

SCS-SBPG-192kit	Clear	1.5 gallon kit
SCS-SBPG-1920kit		15 gallon kit

##### Low Sheen:

SCS-SBPLS-192kit	Clear	1.5 gallon kit
SCS-SBPLS-1920kit		15 gallon kit

#### COLOR:

Clear; Tint with [Smith's ISC Color Packs](#) (sold separately)

#### CURE TIMES (75°F / 50% Relative Humidity):

*Temperature & humidity affect cure rate	Poly-SB/G Gloss	Poly-SB/LS Low Sheen
<b>Pot-Life</b>	2 hours	2 hours
<b>Working Time</b>	10 to 30 minutes	10 to 30 minutes
<b>Tack Free</b>	90 minutes	90 minutes
<b>Light Foot Traffic</b>	4 hours	4 hours
<b>Heavy Traffic</b>	24 hours	24 hours
<b>Parked Vehicles</b>	3 days	3 days
<b>Full Chemical Resistance</b>	7 to 10 days	7 to 10 days

#### RECOAT – CURE TIMES BETWEEN COATS:

HUMIDITY	TEMPERATURE (Cure Rate in Hours)		
	55°F (12.7°C)	75°F (24°C)	90°F (32.2°C)
≥35%	5 hours	2 hours	90 minutes
50%	4 hours	90 minutes	60 minutes
≤75%	3 ½ hours	75 minutes	45 minutes

If recoat window exceeds 24 hours, degloss the surface of Smith's Poly-SB using a low-speed orbital floor machine with a black pad attached then use a leaf blower to clean off the surface prior to topcoating with Smith's Poly-WB

#### CURED COATING PROPERTIES (DRY FILM):

PROPERTY	TEST METHOD	RESULTS
Abrasion Resistance <i>mg/loss</i> *Taber Abraser	ASTM D4060	65 mg (Poly-SB/G) 76 mg (Poly-SB/LS)
Flexibility	ASTM D2794	160 in.lbs. Direct & 120 in.lbs. Reverse
Impact Resistance	ASTM D2794	passes 0.375 inch-lbs direct impact
Hardness (Pencil)	ASTM D2370	F (Poly-SB/G) 2H (Poly-SB/LS)
Tensile Strength, psi (MPa)	ASTM D2370	4,000 psi (22 MPa)
Adhesion to Concrete	ASTM D4541	Concrete Fails
VOC's (Mixed)	ASTM D3960	35 g/L (Poly-SB/G) 41 g/L (Poly-SB/LS)
Gloss (60°)	ASTM 1455	±85 (Poly-SB/G) ±50 (Poly-SB/LS)
Viscosity (Mixed) – @ 77°F	ASTM 2196	≥150 cP (Poly-SB/G) ≥50 cP (Poly-SB/LS)
Volume Solids	ASTM D2196	±39% (Poly-SB/G) ±39% (Poly-SB/LS)

\*CS-17 Taber Abrasion Wheel, 1,000 gram load, 1,000 revolutions Results are based on conditions at 77°F (25°C), 50% relative humidity.

#### APPROXIMATE COVERAGE (DRY FILM):

Varies depending on application thickness, floor profile & substrate absorbency.

Dry Film Thickness Coverage Equation:  $1604 \div \text{milage} \times 0.61 = \text{DFT}$

Mil Thickness DFT (WFT)	Coverage per mixed gallon
2.4 mils DFT (4 mils WFT)	400 sq.ft./gal (Low Sheen)
3 mils DFT (5 mils WFT)	321 sq.ft./gal (Gloss)
4 mils DFT (6.5 mils WFT)	244 sq.ft./gal (Gloss)



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#### Typical Chemical & Stain Resistance

Covered Spot Test - 3 mil film at 7 day cure:

E - Excellent; G - Good (slight sign of exposure/stains, coating recovers);  
D - Discolored / Stain; NR - Not Recommended (Permanent Damage)

#### 24 hour Exposure

ACIDS	GLOSS	LOW SHEEN
Acetic Acid 25% (Vinegar)	G	E
Citric Acid 10%	G	E
Lactic Acid (Milk)	G	G
Phosphoric Acid 85%	NR	G
Sulfuric Acid 25% (Battery Acid)	NR	G
Hydrochloric Acid 32% (Muriatic)	NR	NR
Nitric Acid 50%	NR	NR
BASES		
Ammonium Hydroxide 10%	E	E
Sodium Chloride 20%	E	E
Sodium Hydroxide 50%	G	E
Sodium Hypochlorite (Bleach)	NR	G
Trisodium Phosphate 10%	G	E
ALCOHOLS		
Ethylene Glycol (Antifreeze)	E	E
Hand Sanitizer	NR	G
Isopropyl Alcohol 91%	NR	E
Methanol	E	E
SOLVENTS		
Acetone	NR	G
d-Limonene	G	G
MEK	NR	NR
Methylene Chloride	NR	NR
PGMEA	E	E
HYDROCARBONS		
Brake Fluid	NR	NR
Transmission Fluid	E	E
Motor Oil	E	E
Gasoline	G	E
Kerosene	G	E
Hydraulic Fluid	NR	NR
Skydrol® - LD-4	NR	NR
MISCELLANEOUS		
Coffee	E	E
Coke®	G	E
Dish Detergent (Dawn®)	G	G
Hydrogen Peroxide 3%	NR	NR
Ketchup	G	G
Mustard	D	D
Tide® 1%	E	E
Windex® (Ammonia Based)	G	E
Wine - Red	D	E

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#### PRECAUTIONS / WARNING:

Contains Solvent - Material is **FLAMMABLE**

- Avoid sparks, heat, open flames, pilot lights & electric motors until all vapors are gone
- Use with adequate ventilation when mixing, applying & curing
- Product emits harmful vapors which can cause respiratory irritation
  - Individuals with chronic lung or breathing problems or negative reaction to isocyanates, should not use this product

#### PERSONAL PROTECTION EQUIPMENT RECOMMENDED:

- Use of a self-contained respiratory equipment (TC 19C NIOSH/MESA)
  - Avoid inhaling atomized spray & fumes
- Wear Chemical Resistant Gloves - Avoid all contact with skin
- Wear Chemical Resistant Eye Protection - Prevent contact with eyes



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#### LIMITATIONS:

- AVOID applying Smith's Poly-SB while humidity is greater than 80% during installation
- DENSE / SMOOTH SURFACES - Use over dense, minimally profiled surfaces requires scrubbing with a nylon bristle brush attached to an orbital floor buffer with [Smith's CT-8](#) and water followed by thorough water rinsing with a pressure washer
- HEAVY TEXTURE SURFACES - Use a ¾" nap roller cover when applying over heavy texture surfaces, such as knockdown overlays or heavy stamped patterns, while ensuring no puddling remain
- Priming required with Gloss Poly-SB/G prior to Low Sheen - DO NOT APPLY Smith's Poly-SB/LS Low Sheen directly to bare concrete without first applying a gloss primer layer
- DO NOT PUDDLE - Maximum single layer thickness wet should not exceed 200 sq.ft. per gallon (8 mils WFT) to avoid solvent entrapment
- DO NOT INSTALL when the Dew point is within ±5° of the temperature

**INSPECT THE SUBSTRATE:** Ensure the substrate is structurally sound and solid as well as free of any contaminants that may act as a bond breaker, such as oil, paint, densifier, penetrating or incompatible sealers, curing compounds, wax, silicone, etc.

**TEMPERATURE and HUMIDITY:** Maintain substrate & product temperature between 50°F (10°C) to 100°F (38°C) with 20% to 80% Ambient Humidity for 4 hours prior to & after installation. Do not install when the Dew point is within 5° of the temperature.

**CHECK FOR MOISTURE:** Exterior concrete must be dry at time of sealing.

Interior Concrete - NOT RECOMMENDED FOR INTERIOR USE

**CONTAMINATION OF SUBSTRATE:** Concrete is porous and can become contaminated with oils, chemical from spills, etc. which act as a bond breaker. Determine if a potential bond breaker exists and a proper course of remediation.

Contact Smith Paint Products for remedial recommendations while following local regulations regarding contaminant and disposal.

**OIL CONTAMINATION:** Use [Smith's Oil Clean](#) to remove oils, (i.e. petroleum, synthetic and food oils) from the surface of the concrete prior to mechanical preparation. Wood substrates contaminated with oil may require removal and replacement of the oil contaminated area with new wood to ensure proper adhesion.

#### NECESSARY TOOLS and EQUIPMENT:

- Paint Mixing Paddle attached to a low-speed drill (≤450 rpm)
- Premium, Non-Shed Paint Roller Covers (nap size varies)
- Painters Tape
- Chip Paint Brushes
- Paint Roller Frames
- Extension Pole
- Cleaning Solvent (Use water while wet; Xylene or MEK if freshly cured)

**CLEANING:** Detergent scrub with [Smith's Neutral Detergent](#), or similar, and rinse with clean, potable water to remove surface dirt, light surface grease/oil and contaminants prior to mechanical preparation. Heavy grease and oil should be removed using [Smith's Oil Clean](#). If a densifier or dissipative curing compound is believed to have been present, use [Smith's Green Clean Pro](#) biodegradable etching gel after mechanical preparation methods.

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#### SUBSTRATE PREPARATION:

**NOTE:** Methyl Methacrylate (MMA) is NOT an acceptable substrate and delamination will occur if top-coated.

Proper floor preparation results in the product's longevity, minimizes potential failures and creates the best environment for an aesthetically pleasing work of art. In short, the more detail and time allotted to this phase of the project will dramatically affect the appearance and durability of the finished system.

**SEALER OVER A NEW COATING SYSTEM** – Ensure the previous layer has cured enough to receive another layer, shows no indication of blushing and has NOT exceeded the recoat window. Correct any surface imperfections in the previous layer prior to top-coating. It is highly recommended to degloss the surface of epoxy and other prior layers to remove surface imperfections and to achieve ideal inter-coat adhesion between layers, especially in wheeled traffic environments or if the previous layer has cured beyond the recoat window.

\*See Screen/Sanding below for instructions.

**EXISTING SEALER or STAINED CONCRETE** – Adhesion to any existing sealer is only as good as the adhesion the existing sealer has to its substrate. Always test to determine the suitability of an existing substrate and mock-ups are highly encouraged.

Apply a test area of sealer and allow to dry for no less than 24 hours then perform a tape test to determine whether the existing coating is a suitable substrate and if optimal adhesion to its substrate exists.

If the existing sealer is well bonded, degloss the surface and clean thoroughly then apply a test area of Smith's Poly-SB over the existing sealer to ensure compatibility. No signs of wrinkling or separation should occur. Allow to cure overnight then repeat a tape test to make sure proper adhesion has been achieved. If so, proceed with preparation to thoroughly clean and fully degloss the existing sealer prior to applying 2 coats of Smith's Poly-SB. The first coat may be thinned by 10% to 15% by volume of Acetone to soften existing Smith's Poly-SB Sealer ONLY. If incompatibility or delamination occurred during any of the tape tests, the existing sealer will need to be fully removed via sand blasting, chemical stripper, etc. down to the bare concrete before applying new sealer.

**NEW CONCRETE** – Ensure the bleed water has fully escaped new concrete then test with a Concrete Moisture Impedance Tester per ASTM F2659 over no less than 5 random areas in a 1,000 sq.ft. or less area. Moisture content should be below 6% prior to sealing to avoid delamination, fogging, hazy appearance, etc.

New concrete typically needs to cure for approximately 28 days, both for appropriate moisture content as well as develop enough strength to withstand preparation.

See [Smith's CT-8](#) for in-depth preparation requirements using a Zero-degree rotating nozzle on a pressure washer at 12,000 work units prior to sealing with Smith's Poly-SB.

Work Units = Gallons per minute of water pressure at pressure washer inlet x Pressure Washer PSI

**Low Sheen Finish** – Always apply a primer coat of Smith's Poly-SB/G Gloss first to ensure a uniform finish film appearance with the topcoat of Smith's Poly-SB/LS Low Sheen.

**NEW STAINED CONCRETE** – Smith's Poly-SB can be used to seal directly over:

- [Smith's Color Floor](#) stain (cured for 24 hours at 72°F / 50% Humidity)
- Acid Stains (once thoroughly clean & neutralized)
- Recolor of existing stamped concrete or Stamped Concrete Overlay with topical stain (See [Smith's Color Floor](#) and [Smith's Green Clean Pro](#) data sheets for more details.)

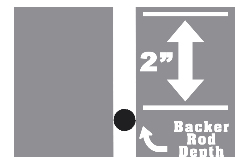
Follow preparation method for the product used prior to Smith's Poly-SB (if applicable).

When sealing over [Smith's Color Floor](#) or [Smith's Color Wall](#) allow to full cure\* (minimum 24 hours) then remove all loose particulate utilizing



Control Joint

a leaf blower. If standing water is present, remove excess water with cloth or squeegee. Allow substrate to dry before application of



Construction Joint

Smith's Poly-SB/G Gloss.

**PATCHING for Decorative Concrete Applications** – [Smith's 4in1 Overlay](#). Should the surface of the concrete require extensive resurfacing or repairs, please contact Smith Paints for more recommendations based on the site conditions.

**JOINTS, CRACKS & PATCHING** – Honor expansion joints at the finish floor elevation. Follow ACI 224.3R-95: Joints in Concrete Construction guidelines for proper filling of construction & control joints. Clean out all joints & moving cracks open with a Diamond cutting blade prior to filling or patching as necessary. Honor joints at the surface after the coating is applied then fill with an appropriate joint filler to lessen joint telegraphing. DO NOT seal over joint filler.

ACI recommends allowing a concrete slab to cure for a minimum of 60 to 90 days or longer to allow the slab to shrink and acclimate to the intended joint width thus reducing the risk of joint wall separation from the joint filler. Cooler climate applications such as freezer and coolers must be brought up to and held at a minimum of 45°F substrate temperature for no less than 10 days prior to as well as 7 to 10 days after filling with an appropriate semi-rigid joint filler, such as [Smith's Poly JF](#), longer if possible.

**MIXTURE:** Stir or shake each component prior to mixing then combine in a clean 5 gallon pail to mix with a paint paddle attached to a 1/2" low speed drill (≤450 rpm) for 1 to 2 minutes.

**Mixing by Volume** – Measure 2 Parts A to 1 Part B by volume then combine in a clean 5 gallon plastic pail. Mix using a paint mixing paddle attached to a low-speed 1/2" drill (≤450 RPM) for 1 to 2 minutes.

**2A TO 1B  
VOLUME MIX RATIO**

Mix only the amount of Smith's Poly-SB for use within a 2 hour period. Excess mixed product can not be used after 2 hours and must be discarded.

**NOTE:** DO NOT TURN THE MIXING VESSEL UPSIDE DOWN ON THE SUBSTRATE TO ALLOW THE RESIDUAL PRODUCT TO DRAIN ONTO THE FLOOR TO AVOID THE RISK OF ANY UNMIXED OR NON-THOROUGHLY CATALYZED PRODUCT FROM THE SIDES & BOTTOM OF THE MIXING VESSEL FROM REACHING THE FINISHED FLOOR.

Best practice is to pour the mixed contents into a paint tray then dip & roll onto the substrate or spray apply & back roll out the puddles.

**Thinning** – Supplied as a 2-component "ready-to-use" sealer.

**Tinting (Solid Color)** – Tint Smith's Poly-SB as follows with [Smith's ISC Industrial Solid Color Packs](#) to achieve a solid color. 2 to 3 coats are recommended to achieve full color hide with lighter colors:

Up to 10% by volume of Smith's ISC to Smith's Poly-SB  
1.5 gal kit = Add 1 unit of Smith's ISC Color Packs  
5 gal kit = Add 5 units of Smith's ISC Color Packs

**Tinting (Faux Stain / Antiquing)** – To rejuvenate stamped concrete with a mottled stain like appearance, add 1% by volume of Smith's Royal Tint to Smith's Poly-SB/G then spray apply using a solvent resistant sprayer with no back-rolling.



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**APPLICATION:** Smith's Poly-SB may be applied via brush, pump sprayer or roller. Do NOT apply thicker than 8 mils WFT (200 square feet per gallon) to avoid bubbles created from off gassing bubbles.

**NOTE:** DO NOT APPLY material if humidity is over 80% or if the humidity is below 20% as improper cure will result.

**GLOSS FINISH** – Smith's Poly-SB/G Gloss may be applied between 200 to 300 sq.ft. per gallon (2.5 to 5 mils WFT only) per coat, with 2 coats recommended for optimal aesthetics and performance.

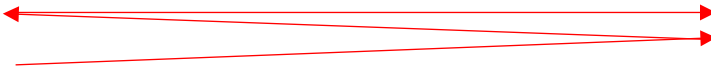
**Low Sheen Finish** – Smith's Poly-SB/Ls Low Sheen *must* be applied thin as the final wear surface over a primer layer of Smith's Poly-SB/G Gloss. When applying Smith's Poly-SB/Ls Low Sheen, **DO NOT APPLY thick**. Ideal coverage is 400 sq.ft. per mixed gallon in a single layer to avoid fogging or a blotchy appearance.

#### Paint Roller Application



Use a 3/4 inch (heavy texture such as heavy stamp pattern) or 3/8 inch (minimal texture surfaces such as broom finishes) non-shed roller cover. Smith's Poly-SB can be roller applied onto [Smith's Color Floor](#) via the dip & roll method out of a paint tray. **DO NOT PUDDLE** Smith's Poly-SB as fogging and/or bubbles may occur.

Best practice is to pour the mixed contents into a tall paint tray, such as a Wooster® Wide Boy™ 5 gallon paint tray then dip the paint roller into the sealer then roll off any excess into the paint tray avoiding liquid build-up on the sides of the roller caps and/or the frame. Then roll out evenly onto the surface in a V-shaped pattern working across the area while overlapping one side of the roller into the wet edge of the prior pass to ensure a uniform film thickness.



Finish by extending the roller out to the furthest point of this area then pull back across the surface with light pressure in a straight line to remove roller marks while overlapping each pass by 1/2" into the previous pass continuing across the entire section.



Occasionally use the roller cover to remix liquid in the paint tray, ideally every 20 minutes, especially with Smith's Poly-SB/Ls. Continue process until the entire area desired to be coated is sealed.

If the appearance is less than unsatisfactory, repeat the finish roll process again until a satisfactory appearance is achieved.



**SPRAY** Spray in 2 thin, even coats allowing the sealer to become tack free between coats, typically 90 min. at 72° / 50% Ambient Humidity (Cool temperatures will extend necessary cure rate between coats). Spray equipment may consist of a solvent resistant HVLP or Concrete Sealer pump sprayer (i.e. [Chapman 1949](#) or similar). Dry roll / brush out any drip, puddles or ponding of sealing paying close attention to joints and low points in heavy stamp patterns.

**Brush Application** – Utilize traditional bristle paint brush application for corners, edges, control joints and other hard to reach places.

**SLIP RESISTANCE:** Smith Paint Products recommends the use of angular slip-resistant aggregate, such as [Smith's Resin Sand](#), in all coatings that may be exposed to wet, oily or greasy conditions as well as any condition where increased traction may be necessary. The contractor & end user are responsible to determine the appropriate traction needs & footwear necessary for the conditions as well as setting performance parameters prior to beginning the application, testing to determine parameters have been met upon completion to achieve the end users documented safety standards.

Mock-ups are highly recommended as part of the evaluation process to determine the appropriate amount of slip-coefficient necessary for the environment.

**MAINTENANCE:** *Sealer must be allowed to cure for no less than one week before using any mechanical cleaning equipment on the surface and no less than 3 days before neutral cleaner. This includes auto-scrubbers, swing buffers, sweepers, etc. Only dust and wet mopping may occur the first week.*

Removal of debris & regular cleaning is crucial to maintaining the aesthetics of the coating & obtaining the maximum life span of the floor coating system. Cleaning cannot occur too often & inefficient cleaning will cause the sealer to wear out prematurely as well as possibly stain or discolor depending on what comes in contact with the surface. Spills, especially aggressive liquids, should be removed quickly.

To maximum your investment, remove all particles that may scratch and / or dull the surface using the least aggressive method necessary to clean the floor.

**DETERGENT:** Only a mild neutral pH detergent, such as [Smith's Neutral Detergent](#), should be used for general cleaning purposes to avoid leaving soap residue which may cause the surface to become slippery when wet as well as attract soils & stains over time. Use [Smith's Oil Clean](#), or similar degreaser, for Heavy-Duty degreasing to remove oils & grease when necessary. Please contact Smith Paint Products for recommendations to remove stubborn stains or mineral scale build-up.

**Caution:** Do not drag or drop heavy objects across any sealers as scratching, gouging or chipping may occur to the concrete or the sealer. This includes chairs & furniture metal feet, hard castors, tools & equipment, etc.

Avoid spinning tires on a decorative concrete surface as the heat created from the friction of a spinning tire will quickly soften the sealer causing permanent damage.

Should a gouge, chip or scratch occur, touch-up the damaged areas immediately to avoid stains or water intrusion to the concrete which could create additional damage. A thin layer of clear nail polish to the damaged area will provide some minimal protection until the area can be properly repaired.

Rubber tires are prone to plasticizer migration, especially motorcycle, aviation, snow & high-performance car tires. Plasticizer will stain coating & commercial flooring leaving an amber, yellow-like stain that can be permanent. This can be more noticeable where tires are stationary for a longer period of time, more so in non-climate controlled environments with lighter colors. Some tire stains can be removed if cleaned before a set-in stain occurs using a d-Limonene based degreaser & some mild agitation using an orbital, low speed floor machine or try a Mr. Clean® Magic Eraser for small areas.

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